

Engine Model	Jet Sizes for Elevations						
	Up to 4000'	4000- 7000'	7000- 10000'	Up to 2500'	2500- 5000'	5000- 7500'	7500- 10000'
Merc 1250SS	.082"	.080"	.0785"				
Merc 1100SS-1100	.065"	.063"	.061"				
Merc 1000SS(1968)	.059"	.057"	.055"				
Merc 1000 (1965)	.065"	.063"	.061"				
Merc 1000	.069"	.067"	.065"				
Merc 950	.051"	.049"	.047"				
Merc 950SS-900	.049"	.047"	.045"				
Merc 850 (90 Cu. In.)	.055"	.053"	.051"				
Merc 850-800* (Power Dome)				.069"	.067"	.065"	.063"
Merc 800*				.065"	.063"	.061"	.059"
Merc 700-400	.061"	.059"	.057"	.061"	.059"	.057"	.055"
Merc 650 (1967-68)	.069"	.067"	.065"	.061"	.059"	.057"	.055"
Merc 650	.069"	.067"	.065"				
Merc 600				.057"	.055"	.053"	.051"
Merc 500 (1966 ● -68)	.063"	.061"	.059"				
Merc 500(1967)	.065"	.063"	.061"				
Merc 500 (1965-66 ▲)	.057"	.055"	.053"				
Merc 500*-450				.059"	.057"	.055"	.053"
Merc 500*	.059"	.057"	.055"				
Merc 350-200 (1967-68)	.063"	.061"	.059"				
Merc 350 (2-Cyl.)	.069"	.067"	.065"				
Merc 300				.055"	.053"	.051"	.049"
Merc 250-200 (Auto. Trans.)				.063"	.061"	.059"	.057"
Merc 200 (Gear Shift)	.061"	.059"	.057"	.063"	.061"	.059"	.057"
Merc 150-100*				.051"	.049"	.047"	.045"
Merc 110	.055"	.053"	.051"				
Merc 100*	.045"	.043"	.041"	.049"	.047"	.045"	.043"
Merc 60	.036"	.034"	.032"				
Merc 39(1967-68)	.043"	.041"	.039"				
Merc 39				.063"	.061"	.059"	.057"
Mark 78-78A-58-58A-28A				.055"	.053"	.051"	.049"
Mark 75A-55A-35A				.065"	.063"	.061"	.059"
Mark 28				.057"	.055"	.053"	.051"
Mark 15A							

\*Where duplicate model numbers are shown, refer to "Carburetor Manufacturer Number" in Carburetor Drill Charts on PP 11-12 for different style carburetors.

**METRIC CONVERSION:**

1" (Inch) Is Equal to 25.4mm (Millimeters) or 2.54cm (Centimeters); 1" (Foot) Is Equal to .3048m (Meter); 1 Cu. In. (Cubic Inch) Is Equal to 16.387cm<sup>3</sup> (Cubic Centimeters).

**NOTE:** Jet size recommendations are intended as a guide (like a propeller chart). Try size larger or smaller if in doubt.

No change in spark advance is recommended for elevation operation. Propellers of lower pitch should be used at high elevations to allow proper engine RPM.

- Serial No. 2010163 and Up
- ▲ Serial No. 2010162 and Below